

Power Steering Service with R104 Transmission/Power Steering Flush

**Equipment not required*

**R104 is compatible with all power steering flush and fluid exchange equipment. Please follow the instructions for the equipment you are using.*



Note: The service procedure will have greater results if the vehicle's power steering system is warm before proceeding. Please read complete instructions before starting the procedure.

Before Performing Procedure:

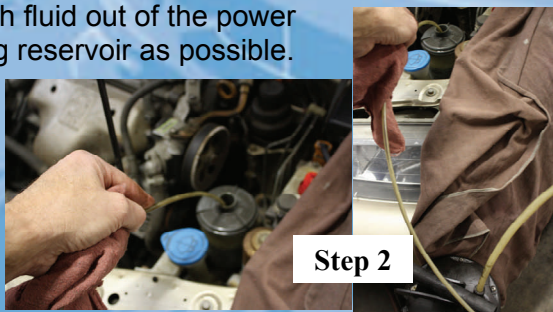
- **Check Engine Oil**
- **Perform a visual inspection of the vehicle for fluid leakage.**
- **Perform a visual inspection for possible signs of overheating; Low Coolant Level, Weeping Radiator, Bulging or Leaking Radiator and Heater Hoses, Loose Clamps, Etc.**
- **Verify adequate ventilation.**
- **Verify that the vehicle is not making any underhood noises such as knocking or rapping.**

Cleaning The Power Steering System with R104 Transmission/Power Steering Flush

Step 1: Locate the Power Steering Reservoir.



Step 2: With the engine off. Using a suction device, draw as much fluid out of the power steering reservoir as possible.



Step 3: Refill the Power Steering Reservoir with R104 Transmission/Power Steering Flush.



Caution: Keep all loose articles away from moving parts.

Step 4: Start Engine. With engine running, turn the steering wheel, lock to lock 20-25 times to completely circulate the flush through the system.



Step 5: As in Step 2, with the engine off and using a suction device, draw as much fluid out of the power steering reservoir as possible.

Step 6: Fill the Power Steering Reservoir with Manufacturers Recommended Power Steering Fluid.

Step 7: Just as in Step 4. Start Engine. With engine running, turn the steering wheel, lock to lock, 20-25 times to completely circulate the fluid conditioner through the system.



Step 8: As in Step 2, with the engine off and using a suction device, draw as much fluid out of the power steering reservoir as possible.

Step 9: Fill the Power Steering Reservoir with Manufacturers Recommended Power Steering Fluid.

Step 10: Start Engine and top off fluid in the reservoir.

Step 11: With engine off, clean up any spilled fluid.

Step 12: Road test the vehicle. Check Fluid Level.

R104 Transmission/Power Steering Flush contains lubricants and detergents. Any flush that remains in the system after the flush procedure will not harm the power steering system.

Please follow traditional safety practices:

- **Work on a hard level surface.**
- **Apply Parking Brake.**
- **Use jack stands when working under the Vehicle.**
- **Use properly sized wrenches.**
- **Dispose of used fluids properly.**
- **R104 Transmission/Power Steering Flush is safe for recycling and waste oil burners.**

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